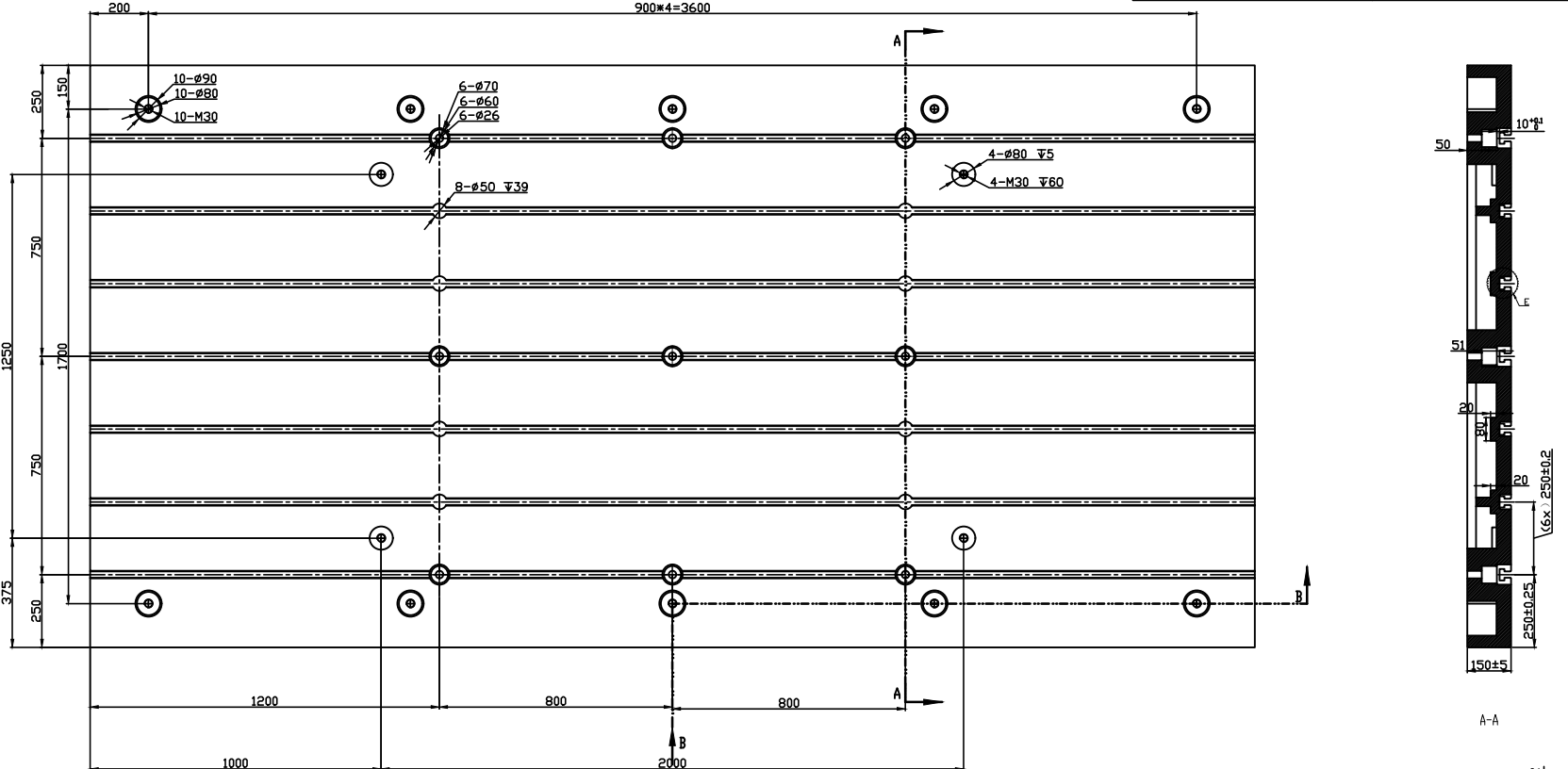
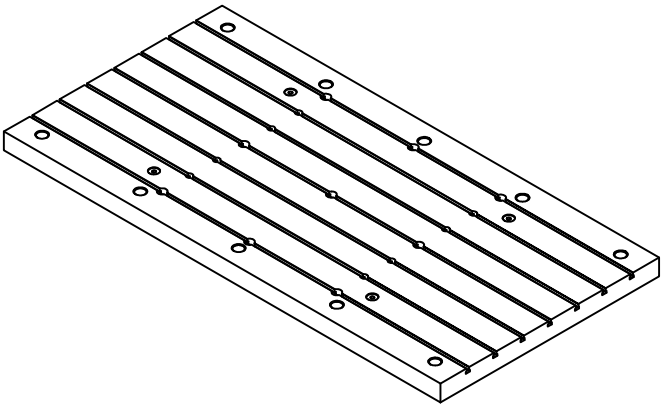
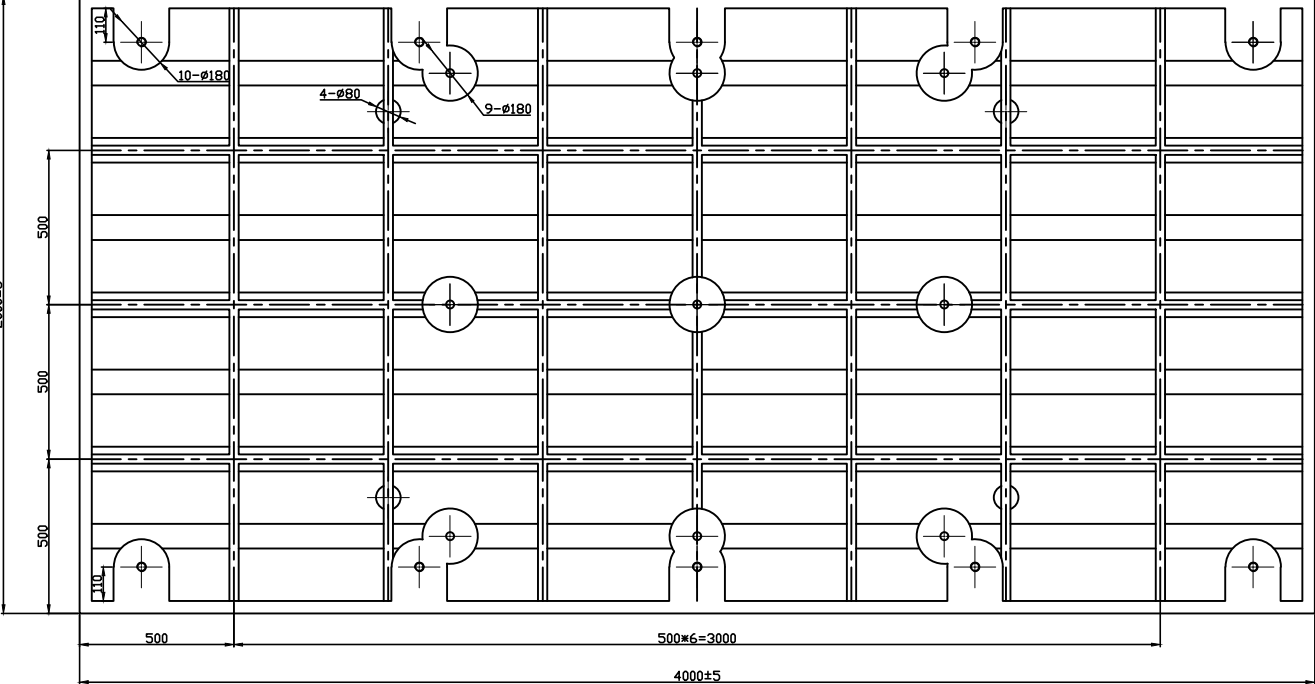


Serial number	DG1218			Surface roughness	The rest shall be sprayed with rust paint		
CAD				Blunt sharp edge	R 2		
Sign							
							
	<p>Technical requirements:</p> <ol style="list-style-type: none"> 1. The casting shall meet the HT300 chemical composition standard and mechanical performance test standard, and shall be manufactured according to the national standards of cast iron platform (GB/22095-2008 cast iron plate) and (GB/ T9439-2010 gray cast iron piece). 2. No cracks, trachoma, blowhole, cold separation, loose inclusion and other casting defects are allowed after the casting is formed. 3. All castings shall be annealed. 4. The non-processed surface of the casting shall be cleaned with sand. 5. The geometric shape is flat, the overall structure is reasonable, and the thickness of reinforcement is consistent. 6. The unprocessed part of the cast iron platform should be thoroughly cleaned of sand and burr. The non-processed surface should be rustproof, and the edges should be blunt and round. 7. Surface processed according to DIN 876 / III 8. According to DIN 650-22H12 at a distance of 250mm 						
				T-slot Cast Iron Surface Plate			
Tracing							Design
Old base drawing registration number	Tag	Change the number	Signature. Date	EN-GJL-300=GB-HT300			
	Design						Number
Base drawing registration number	Proofreading			Product load capacity	Net weight	Scale	4000x2000x150mm
	Audit	Umpire			3900 KG	1: 1	
	Process	Approval		A total of 1 pages			
							Page 1