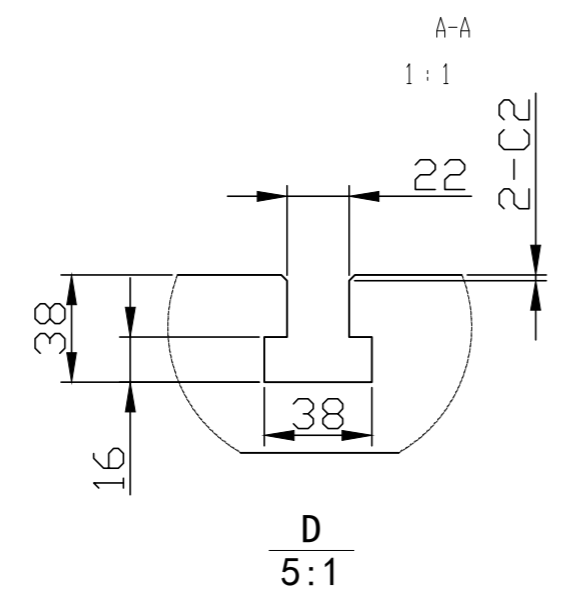
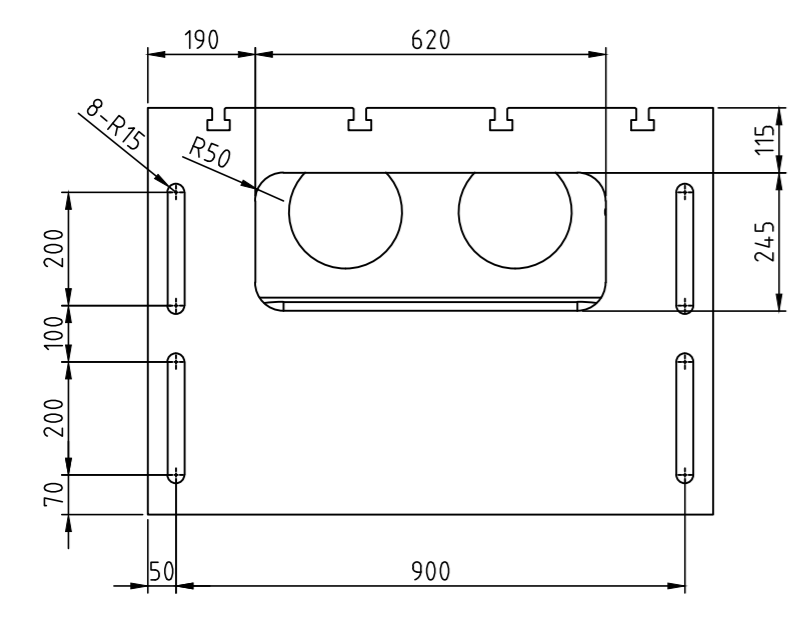
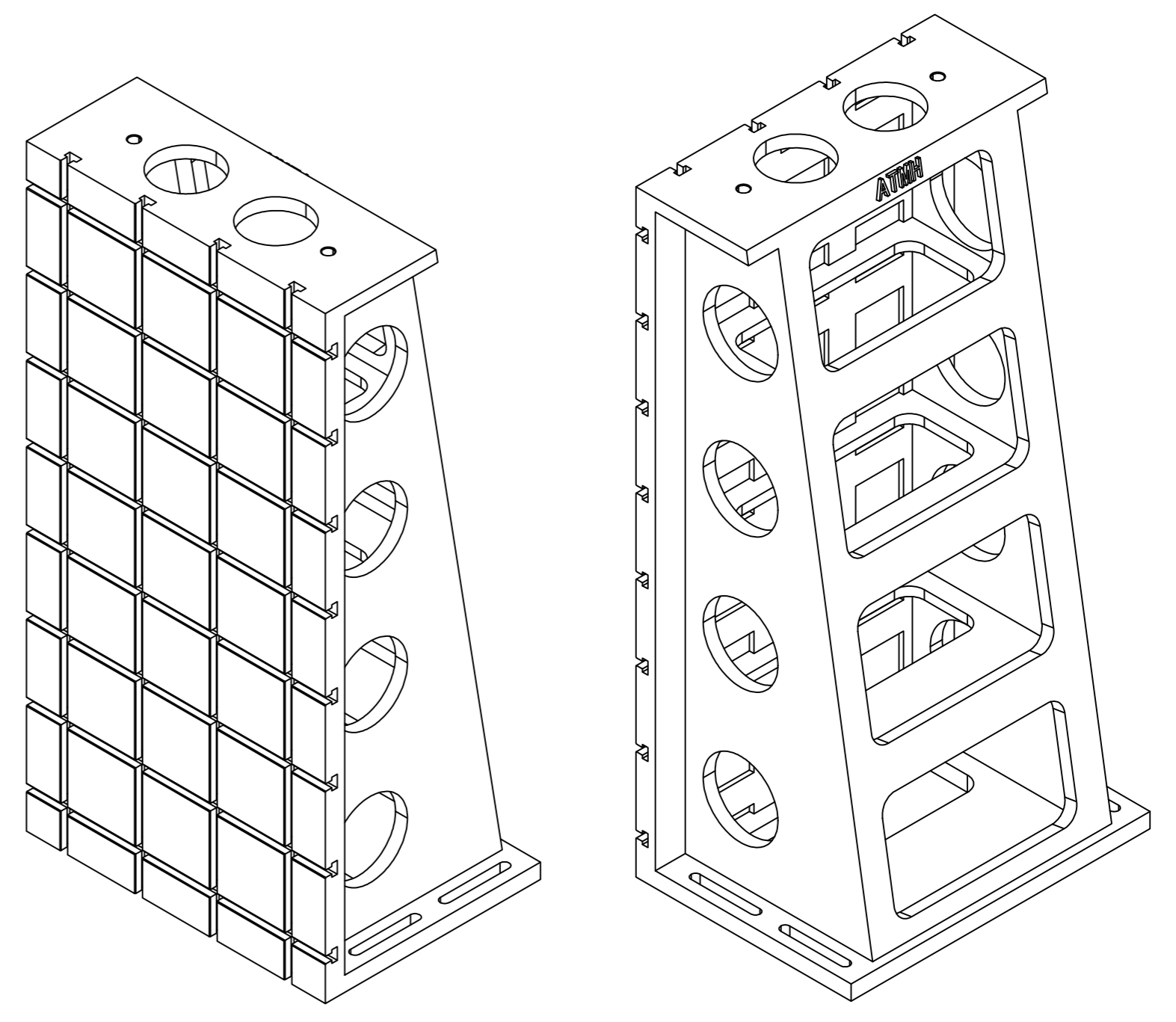
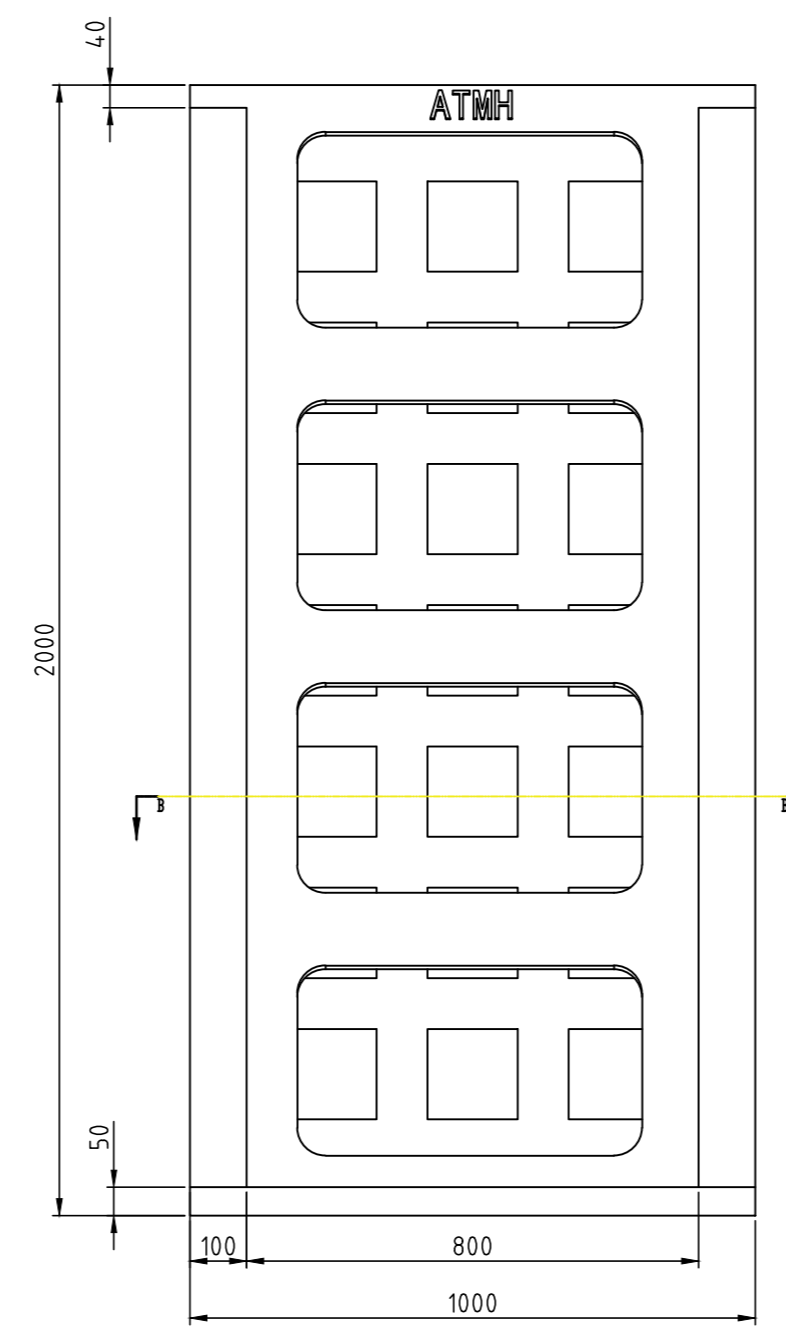
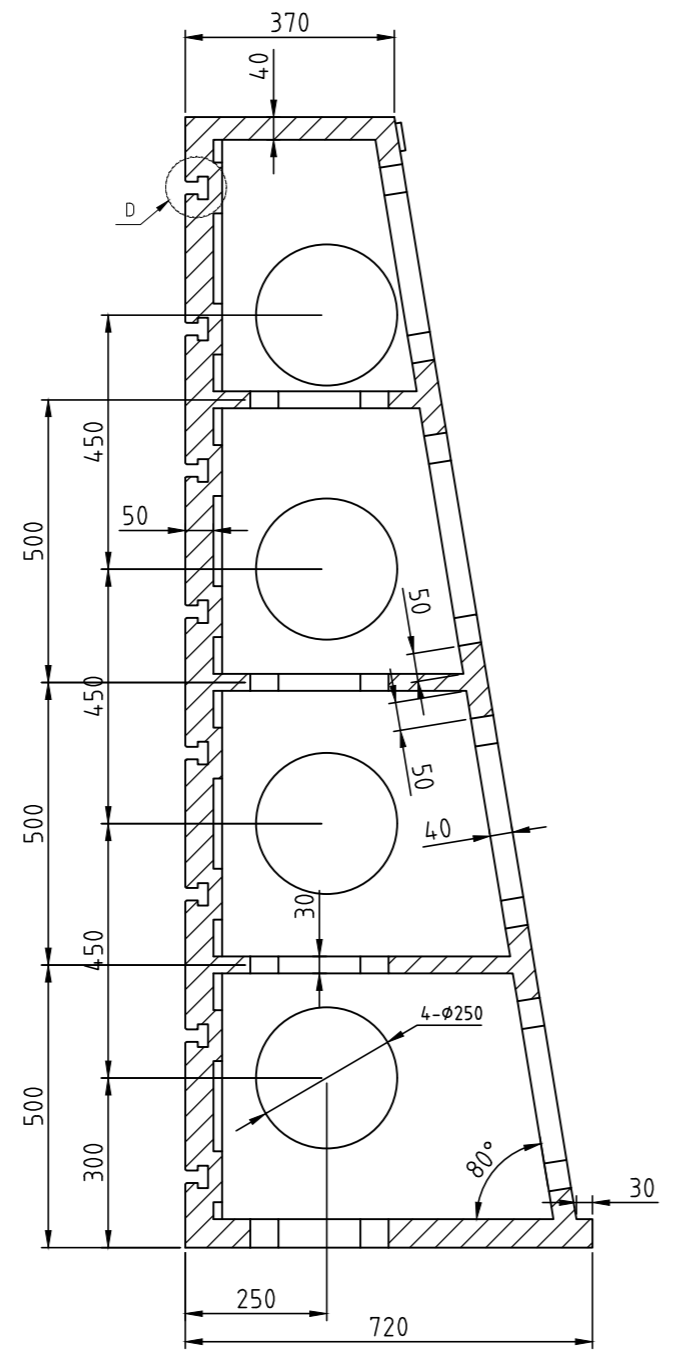
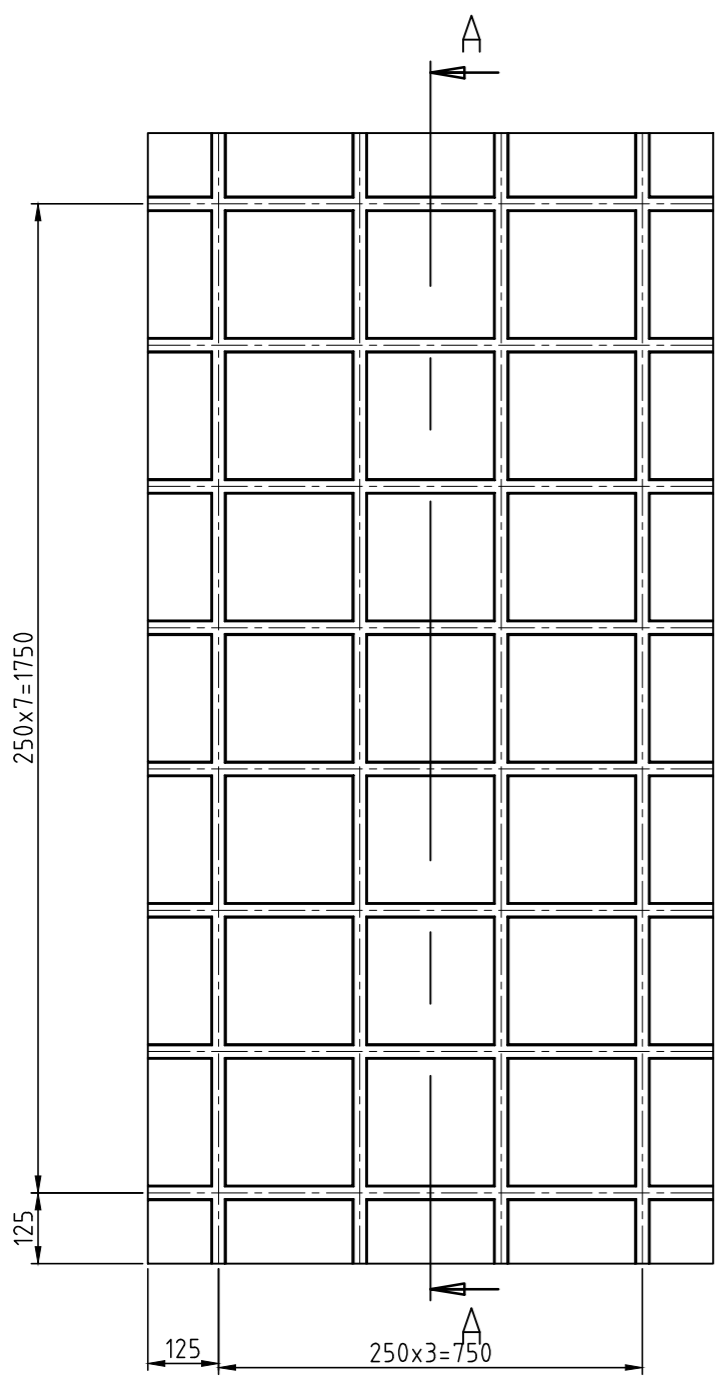


A-A
1:1



Technical requirements:

1. The casting shall meet the HT250 chemical composition standard and mechanical performance test standard, and shall be manufactured according to the national standards of cast iron platform (GB/22095-2008 cast iron plate) and (GB/ T9439-2010 gray cast iron piece).
2. No cracks, trachoma, blowhole, cold separation, loose inclusion and other casting defects are allowed after the casting is formed.
3. All castings shall be annealed.
4. The non-processed surface of the casting shall be cleaned with sand.
5. The geometric shape is flat, the overall structure is reasonable, and the thickness of reinforcement is consistent.
6. The unprocessed part of the cast iron platform should be thoroughly cleaned of sand and burr. The non-processed surface should be rustproof, and the edges should be blunt and round.
7. Surface processed according to DIN 876 / III

<p>a label of atmh</p>	
DESIGNED	DATE
	26/05/2023

ATMH-Werkzeugmaschinenhandel-GmbH Cast iron right angle plate 1000 x 700 x 2000mm				
NAME				
SIZE	DWG. NO.			QT'Y
A4	DG20230526			4
SCALE	MATERIAL	HEATTREAT	WEIGHT (kg)	SHEET
1:1	EN-GJL-250	Tempering	About 1.8 tons	1/1